

### 3M PPF 981/718 REAR ARCH GUARDS INSTALLATION GUIDE

1. Clean paint surface thoroughly to remove dirt, debris, and other contaminants for best results
2. Using a spray bottle 50/50 isopropyl water mixture, spray a generous amount to the application area of the wheel arch
3. Spray hands wets (do not dry off) and peel the 3M film from it's wax paper backing
4. Spray the underside of the 3M film thoroughly with the mixture and gently begin laying down the film on the exterior paint surface starting at the top seam of the bumper (Refer to image C.) Leave 1/4" overhang to wrap the inner surface of the wheel arch. You will notice the film is cut at an angle at the top to mark the start of the overhang. Do not press down on the pressure sensitive yet.
5. Once the film is in the correct position, spray the top side of the 3M film and begin squeegeeing out the mixture trapped underneath the film and the paint surface, starting from the top working your way down. The 3M pressure sensitive film will begin to adhere.
6. As you work your way down, lift and correct the 3M film as needed so that it conforms to the desired curve (always be sure your hands are wet when handling 3M film) and continue squeegeeing until there are no water bubbles trapped between the film and paint surface (For best results, wick the water bubbles out at an angle so that the travel distance is as short as possible).
7. Once the exterior surface is laid down, using your fingers begin wrapping the film's overhang inside the wheel well area. Continue pressing and kneading the film until it adheres to the inner wheel arch surface. Use a squeegee afterwards to apply pressure and assure all the moisture is removed.
8. For excessively damp areas that will not adhere, place a dry paper towel at the edge of the film as you continue pressing and kneading the film in the inner wheel arch surface. As the liquids gets pushed out, the towel will absorb the excess moisture and the film should start to adhere to the paint surface.
9. Once everything is firmly in place, double check your work to make sure there are no water bubbles and no lifted edges.
10. Spray down as needed and continue working any area that is not completely free of moisture underneath.

